## **Listing of Claim**

1. (Not being currently amended) A blister pack comprising an embossed blister having indicia thereon and structured to mole said indicia onto a solid dosage form formed within said embossed blister, wherein said blister comprises a blister base film thickness greater than blister side thickness and is formed from a laminated film by advancing a pin having a face with an indicia thereon in transversal direction relative to the film plane towards and into engagement with a platen bearing an indicia forming die thereon and located on the opposite side of said film wherein said advancing movement of the pin controllably stretches the film located at the base of the blister.